



CALsys 37BB

Portable black Body

Calibrator

User's guide



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Preface

Welcome to the Calsys 37BB Portable Black Body Calibrator user guide. This guide provides detailed information about all the product options and features, and explains how to use the product and configure basic settings to suit your requirements.

This user manual contains information about the product and its proper use and should be kept in a place where it will be easy to access. This user manual also provides safety precautions in using this product.

Safety Information

This chapter contains important information for the safety. If the instructions contained are not followed properly, particularly the safety guidelines, it could result in serious personal injury or can cause serious damage to the unit and to the components of system it is connected to. Use the instrument only as specified in this manual. Otherwise, the protection provided by the instrument may be impaired. Refer to the safety information below and throughout the manual.

In order to assure the device operates safely, the operator needs to act effectively and be conscious of safety problems.

The terms **“Warning”** and **“Caution”** have the following definition:

- **“Warning”** indicates conditions or behaviors that could endanger the user.
- **“Caution”** denotes situations or behaviors that may endanger the instrument in use.

The following safety symbols may appear on CALsys 37BB unit:

SYMBOL	DESCRIPTION	SYMBOL	DESCRIPTION
	Risk of Danger. Important information. See Manual		Hazardous voltage. Risk of electric shock
	Caution, Hot Surface		Protective Earth Ground

Personnel with relevant qualifications:

Personnel in charge of the device's installation, operation, and maintenance must have applicable qualifications. This can be based on applicable training or tuition. The workers must be aware of and have access to the operating handbook at all times.

Electrical Safety



WARNING:

- **Before using this equipment, make sure it is properly grounded. Make sure the ground conductor wire (colored green/yellow) in the main power cable is connected to a protective earth/ground. If the equipment is not properly grounded, the high voltage may flow through the equipment body (chassis). If safety procedures are not followed, SEVERE INJURY OR DEATH may occur.**
 - **Do not remove the panels from the equipment without proper safety measures to avoid internal main power supply voltage hazard.**
-

Follow these precautions to avoid electric shock or personal injury:

- ⊕ This equipment uses protective earth circuit to ensure that the conductive parts do not store electric charges or conduct electricity if insulation fails.
 - Before connecting the equipment to the electricity supply, understand the parts of the calibrator with the help of operating manual.
 - Use power cables only with appropriate voltage and power rating, and that are approved for use in your country.
 - Replace the main power cable if the insulation is damaged, or if the insulation shows signs of wear and tear.
 - DO NOT put the product at the location where access to the main power is blocked.
 - DO NOT use an extension cord or adapter plug.
 - DO NOT use the product if it operates incorrectly.
 - Make sure the power cord does not touch the hot parts of the product.

Health and Safety Instructions

 **WARNING: BURN HAZARD - DO NOT touch the well access surface of the unit at high temperature**

To avoid possible health and safety concerns, follow these guidelines.

- Wear appropriate protective clothing before using the equipment.
- Operators of this equipment should be adequately trained in the handling of hot and cold items and liquids.
- Do not use the apparatus for jobs other than those for which it was designed, that is, the calibration of thermometers.
- Do not handle the apparatus when it is hot (or cold), without wearing the appropriate protective clothing and having the necessary training.
- Do not drill, modify or otherwise change the shape of the apparatus.
- Do not use the apparatus outside its recommended temperature range.
- After use, do not return the apparatus to its carrying case until the unit has cooled down.
- There are no user serviceable parts inside. When required, contact Tempsens agent for repair.
- Ensure all materials, especially flammable materials are kept away from the hot parts of the apparatus, to prevent fire risk.
- Do not use the product around explosive gas, vapor, or in damp or wet environments.
- Make sure that the space around the product meets minimum space requirements.
- The top sheet metal of the furnace may exhibit extreme temperatures for areas close to the well access.
- Materials used in this furnace may be irritating to skin, eyes, and respiratory tract. Consult the material manufacturer's Material Safety Data Sheet (MSDS) to learn about those materials before using.

Cautions and Preventions

To avoid possible damage to the instrument, follow these guidelines:

- Before working inside the equipment, turn the power off and disconnect the power cord.
- DO NOT turn the unit upside down with the inserts in place; the inserts will fall out of the unit.
- Use of this instrument at HIGH TEMPERATURES for extended periods of time requires caution.
- Completely unattended high temperature operation is not recommended for safety reasons.
- DO NOT plug the unit into 230 V if the heater switches and fuse holder reads 115 V. This action will cause the fuses to blow and may damage the instrument.
- Components and heater lifetime can be shortened by continuous high temperature operation.
- DO NOT use fluids to clean out the well.
- Never introduce foreign material into the probe hole of the insert. Fluids and other materials can leak into the calibrator causing damage.
- DO NOT drop or force the probe stems into the well. This type of action can cause a shock to the sensor and affect the calibration.

Document Conventions

The documentation uses the following conventions.

 Note:	Configuration notes
 Tip:	Recommendations or suggestions
 Important:	Information regarding required or default configuration settings and product limitations
 WARNING:	Critical actions and configuration options
 WARNING:	

Chapter 1

Introduction

About CALsys 37BB

The '**CALsys 37BB**' has been designed to provide stable and accurate temperature source for on-site and laboratory calibration of radiation thermometers by comparison method up to a temperature range 50°C.

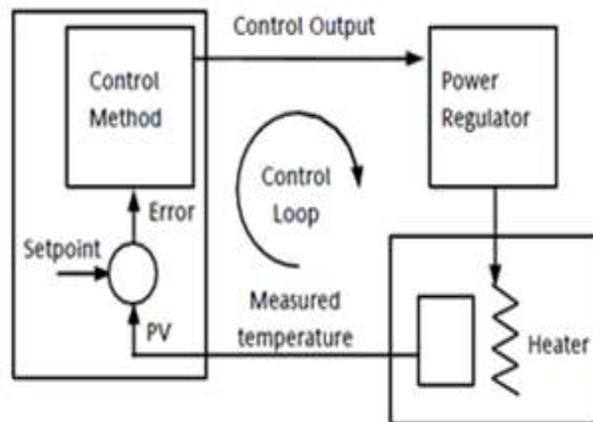
The '**CALsys 37BB**' model has been designed in single part. This model provides an isothermal enclosure in which the non contact pyrometers can be checked against the temperature of the calibration black body. For traceable calibration a master pyrometer should be used. The unit's features emissivity of 0.98 thus offering the closest approximation of a target surface that is a perfect emitter of infrared energy. This model is suitable for onsite and the laboratory use for stable temperature readings.

The '**CALsys**' models are part of wide range of portable calibrators designed and made by us. Please contact us in case you required more information about our other products.

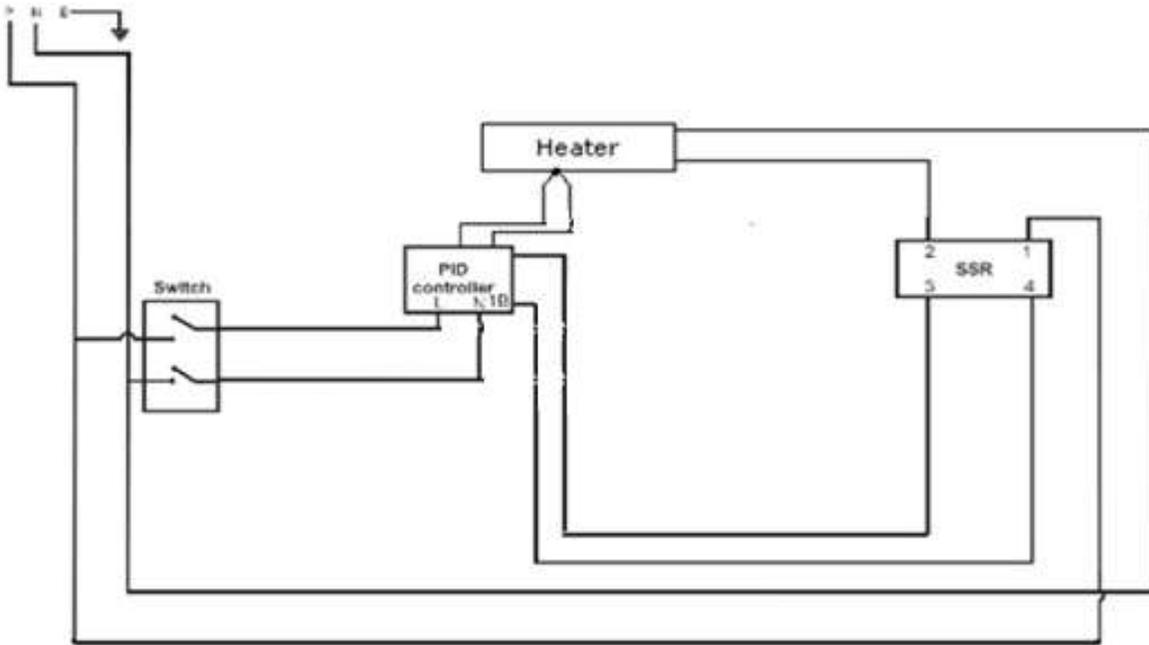


Basic Working Model of CALsys 37BB

CALsys 37BB is a transportable, self contained unit designed for use on any reasonable flat surface. The target is a ridged aluminum plate which is painted by a high emissive paint. The target is heated by Si Rubber heater which allows the source to heat up to 50°C in about 15 minutes and holds it stable at temperature within $\pm 0.04^{\circ}\text{C}$. The heater blockhouses consists a heater & the controller sensor. The temperature controller to sense the block temperature uses this sensor. To obtain the maintain a required temperature the controller varies the power to the heaters via a solid-state relay.



Wiring Diagram:



Technical Specification

PARAMETER	SPECIFICATION
Voltage	230 V AC \pm 10
Power	100 W
Supply Frequency	50/60 Hz
Temperature Range	Ambient +5 °C to 50 °C
Resolution	0.01 °C
Stability	\pm 0.04 °C at 37 °C
Controlling sensor	RTD
Time to reach max. temperature	10 to 15 min
Operating temperature	20 to 40 °C
Controller Specifications	Self tuned PID controller
Stabilization time	20 to 25 min.
Emissivity	0.98(\pm 0.01)
Computer interface	RS-232
Dimensions	110 (H)x 110(W)x137(D) mm
Weight	Approx 3 kg

Chapter 2

Setting up CALsys 37BB

Installation

Place the black body on a flat surface with at least 10 inches of free space around the instrument. Overhead clearance is required.

DO NOT Place this unit under a cabinet or structure. Plug the power cord into a grounded mains outlet located on the controlling unit rear panel. Observe that the nominal voltage corresponds to that indicated in the technical specifications in the user's guide.

Optimal Environmental Conditions

Although the instrument has been designed for optimum durability and trouble-free operation, it must be handled with care. The instrument should not be operated in an excessively dusty or dirty environment. Maintenance and cleaning recommendations can be found in the Maintenance Section of this manual.

The instrument operates safely under the following conditions:

- Temperature range: 5 - 50°C (41 - 122°F)
- Ambient relative humidity: 15 - 50%
- Pressure: 75kPa - 106kPa
- Mains voltage within $\pm 10\%$ of nominal
- Vibrations in the calibration environment should be minimized
- Altitude less than 2000 meters

Unpacking and Initial Inspection:

Our packing department uses custom designed packaging to send out your unit. You are advised, after unpacking the unit, to inspect it for any sign of damage, and confirm that your delivery is in accordance with the packing note. Unpack the Furnace carefully and inspect. If you find any damage or any item is missing notify us or our agent.

After unpacking you will find the following accessories.

- CALsys 37BB.....1 No
- Power cord1 No
- Manual
- Certificates



CALsys 37BB



Power Cable

Operating Instructions

1. Open the carrying case carefully and take out the operating manual from the box and read carefully.
2. Take out the Black Body Temperature Calibrator unit carefully and keep it at suitable place.
3. Connect the power cable to the rear power entry and the power plug to the main power outlet.
4. Turn the switch on, and observe the display on the controller. The display shows that the bath is ready for use.
5. Keep the switch in the ON position.



Note:

- The unit must be correctly connected to the electricity supply.
- The unit must be correctly grounded. 
- The unit's ON/OFF switch is located on the power inlet. DO NOT switch OFF the unit when it is hot. Keep the unit running until cooled.

Initial Testing

This unit is fully tested before dispatching. However, verify its operation as follows:

1. After connecting the CALsys 37BB to the electricity supply, the temperature controller display should show the temperature of the Black Body, and the last set-point value.
2. Change the set-point to 37°C and observe that the block temperature rises and settles to this value.
3. If the unit performs as expected, the unit can now be used for calibration.

If any problems or faults arise during the test, contact Tempsens immediately for help and advice.

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Chapter 3

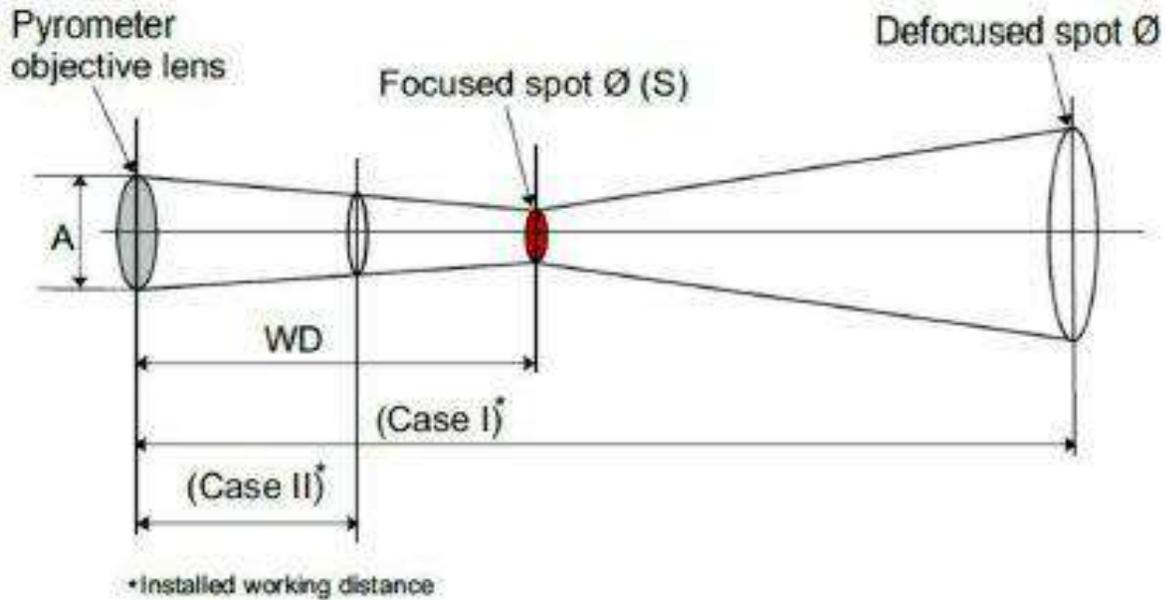
Optics

The pyrometer measures the temperature by receiving heat radiation from the object whose temperature has to be measured. This heat radiation is passed through the lens sensor and then converted to an electrical signal. The farther the measured object is from the pyrometer, the larger the area that will be measured by the pyrometer. Depending on customer need, the pyrometer is designed with fixed optics.

Table 1: Some fixed optics focus is as below

Spot Sizes(mm)				
Manufactured working distances WD (mm)	A250 210°C - 1350°C (50:1)	A250 250°C - 1800°C (100:1)	A250 300°C - 2500°C 350°C - 3000°C (200:1)	A450 600°C - 2500°C (200:1)
350	7	3.5	1.75	1.75
700	10	5	2.5	2.5
500	14	7	3.5	3.5
800	16	8	4	4
1000	20	10	5	5
1500	30	15	7.5	7.5
2000	40	20	10	10
2500	50	25	12.5	12.5
3000	60	30	15	15
5000	100	50	25	25

Aperture(A)	11	11	11 (300 - 2500°C) 4 (350 - 3000°C)	12(600 - 2500°C)



Manufactured working distance is mention on pyrometer.

If the pyrometer is not installed at manufactured working distance (WD) then spot size at actual installed distance should be calculated. For example, if factory made working distance is 500 mm & pyrometer is AST A250 (250 - 1800°C) then spot size is 5mm (as given in table). If user installed this pyrometer at 1000mm then spot size is not 10mm (as given in table), user should have to calculate as given below method.

Case-I: If installed working distance is greater than manufactured working distance

$$\text{Installed Spot size} = \frac{\text{Installed working distance (Case I)}}{\text{WD}} \times (S + A) - A$$

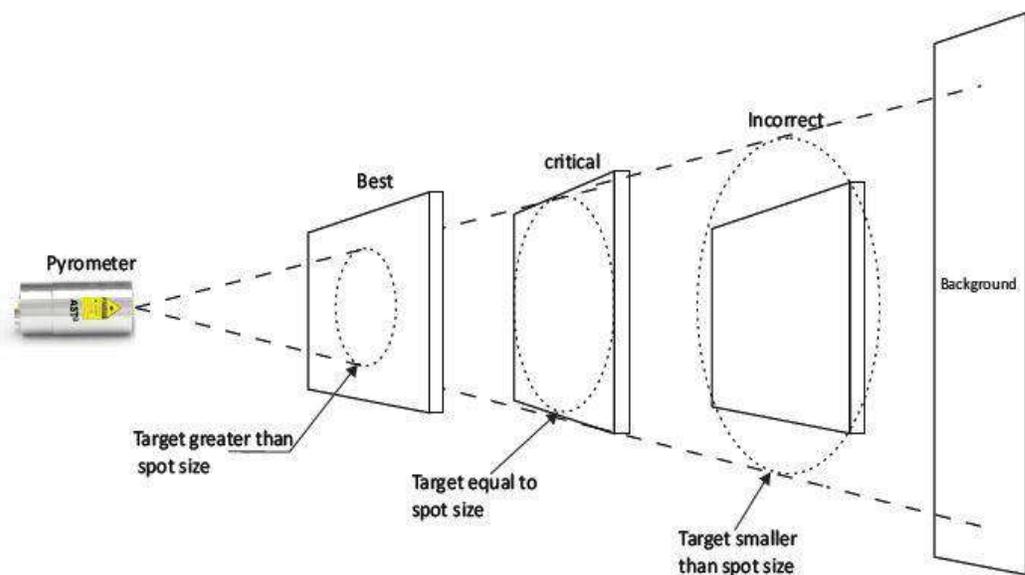
Case-II: If installed working distance is smaller than manufactured working distance

$$\text{Installed Spot size} = \frac{\text{Installed working distance (Case II)}}{\text{WD}} \times (S - A) + A$$

Where, S = manufactured spot size of pyrometer(mm), A = It shows the value of lens opening (aperture in mm)

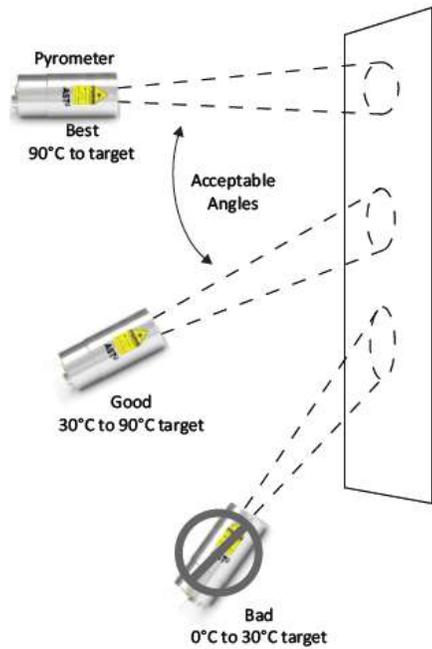
Distance of pyrometer from object

The desired spot size on the target will determine the maximum measurement distance and the focal length of the optical module. To avoid wrong readings the spot size of target must contain entire field view of the pyrometer. The pyrometer must be mounted so the entire field of view is the same or smaller than the desired target size. This is indicated in the below diagram.



Viewing Angles

The pyrometer can be placed at any angle from the target object up to 30°. Indicated in the below diagram.



Chapter 4

Operating CALsys 37BB

Turning On the Unit

1. Before plugging the unit to main power outlet, ensure that the voltage, frequency and current from the main power outlet are within the recommended ranges (typically: 230 VAC \pm 10, 50/60 Hz).
2. Plug the black main power cord into main outlet.
3. Turn the controller on using the switch located on the controlling section, and set the temperature value in the controller. The Calibrator will turn on and begin to heat the previously programmed temperature set-point.

Heating Up the Source

Press “**UP**” or “**DOWN**” key of controller to change the set-point value. The controller switches the calibrator heater to ON or OFF to raise or lower the temperature. The displayed temperature will gradually change until it reaches the set-point temperature.

The Calibrator may require 15 to 20 minutes to reach the set-point depending on the span. The unit takes 15 to 20 minutes more to stabilize the Black Body temperature within $\pm 0.1^{\circ}\text{C}$ of the set-point.



Note:

- All other controller parameters are set to default, and are locked. It is recommended not to change these parameters.
-

Operating Instructions

- Connect the 'CALsys 37BB' to a suitable power supply. ON the Mains switch located at back Side with power entry.
- Set the desire temperature value in PID by using UP & Down key.
- Aim the reference (Master) standard infrared temperature sensor to the target area.
- PV (Present value) display in controller will gradually rise until it reaches the set point temperature. The controller takes some times to reach the set-point depending on the span.
- Furnace is stable when PV is equal to SV (Set Value).
- Reset the controller and / or repeat the calibration for another calibration point or for another sensor.
- When the calibration is complete, reset the controller to 0°C & wait until the unit has cooled to ambient, before moving the 'CALsys 37BB to new location the 'CALsys 37BB' must be cooled ambient before it can be put back into its carrying case.

NOTE:

Always use a reference IR thermometer for comparison calibration method.

 **Important:**

- When the source is operated at any temperature above ambient temperature, the front face and plate become hot.
-

Cooling Down the Source

- Ensure that the temperature of Black Body has cooled sufficiently.
- If you require Black Body to cool quickly, set the temperature to the room temperature (ambient temperature).
- Always cool the heated instrument to ambient temperature before disconnecting it from the mains, switching it OFF, or removing the temperature sensor or test item.
- Always keep the heated instrument supervised and under observation until it cools down sufficiently.

Chapter 5

Operating Unit Controller

Front Panel Layout



Operator Button

The Temperature Controller:

The upper display of the controller indicates the measured temperature, the middle display indicates the desired temperature or set point and lower display shows output power demand.

Altering the Set point:

To change the set point of the controller simply use the UP and DOWN keys to raise and lower the set point to the required value. The lower display changes to indicate the new set point.

Monitoring the Controller Status:

A row of beacons indicate the controllers status as follows:

OP1 Heat Output

OP2 Cool Output (only for models which operate below 0°C)

REM This beacon indicates activity on the PC interface

Temperature units:

Momentary pressing of the Scroll key will show the controller units °C or °F.



IMPORTANT NOTICE

The controller's function settings are preset and will not require adjustment.

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Chapter 6

Maintenance & Trouble Shooting

Maintenance

- The calibration instrument has been designed with the utmost care. Ease of operation and simplicity of maintenance have been a central theme in the product development. Therefore, with proper care the instrument should require very little maintenance. Avoid operating the instrument in an oily, wet, dirty, or dusty environment.
- If the outside of the instrument becomes soiled, it may be wiped clean with a damp cloth and mild detergent. Do not use harsh chemicals on the surface which may damage the paint.
- Avoid knocking or dropping the calibrator.
- If the mains supply cord becomes damaged, replace it with a cord with the appropriate gauge wire for the current of the instrument.
- Depending on the environment in which it is used, periodic cleaning is recommended. Cleaning may be accomplished by the use of a small dry paint brush.

Trouble shooting

Unit fails to operate

Check fuse if it is tripped switch is ON. If not power ON of CALsys 37BB bath consult us.

Unit Unstable

Controller parameter has been interfered, consult us.

If the temperature of the calibrator is not rising

- a) The heating element may be open.
- b) The RTD may be open.
- c) The SSR may be damaged.
- d) The controller may not be giving output
- e) The ambient temperature inside the chamber is raised and safety controller switched OFF the power

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Appendix A: Calibration Services

Tempsens Calibration Center is an independent unit of Tempsens instruments (I) Pvt. Ltd, having laboratories at Udaipur, Vadodara & Bangalore. It is accredited for wide range of temperature calibration services.

It is the only private sector Laboratory in the country with accredited Fixed Point Temperature Calibration Facilities. The lab has highly stable calibration furnaces, measuring instruments and accurate master sensors traceable to National and International Standards.

The calibration center functions as per ISO 17025 / NABL standards. Calibration of contact type sensors can be made in temperature range of -196°C to 1600°C and Calibration of non-contact type sensors can be made in temperature range 0°C to 2900°C. Further the laboratory is accredited for onsite temperature calibration.

The lab offers both at Lab & On-Site Calibration of Furnace/Bath from -80°C to 1600°C and Black Body Calibration from 50°C to 1700°C.

Furnace/Chamber Calibration (TUS) with multiple sensors from -80°C to 1200°C is also in the scope of the lab.

In House Calibration Facility

QUALITY MEASURED / INSTRUMENTS	TEMPERATURE RANGE	CALIBRATION & MEASUREMENT CAPABILITY
Contact Type RTD, Thermocouples Thermometers	-196°C	0.05°C
	-80 to -38°C	0.03°C
	-38°C to 0°C	0.03°C
	>0°C to 140°C	0.04°C
	>140°C to 250°C	0.04°C
	>250°C to 650°C	0.12°C
	>650°C to 1200°C	1.30°C
	>1200°C to 1600°C	2.60°C
Non-Contact Type Pyrometer	0°C to 250°C	1.5°C
	>250°C to 500°C	2.4°C
	>500°C to 1500°C	2.5°C
	>1500°C to 1700°C	3.2°C
	>1700°C to 2900°C	4.0°C

On-site Calibration Facility

QUALITY MEASURED / INSTRUMENTS	TEMPERATURE RANGE	CALIBRATION & MEASUREMENT CAPABILITY
Contact Type RTD, Thermocouples Thermometers	-25°C to 0°C >0°C to 140°C >140°C to 250°C >250°C to 650°C >650°C to 1200°C	0.07°C 0.04°C 0.09°C 0.12°C 1.30°C
Non-Contact Type Pyrometer	0°C to 250°C >250°C to 500°C >500°C to 1200°C	1.50°C 2.40°C 2.5°C
Multipoint Position Calibration of Chamber, Oven, Furnaces (Thermal Mapping(TUS))	-80°C to 200°C >200°C to 1200°C	2.8°C 4.1°C

Fixed-point Calibration Facilities

QUALITY MEASURED / INSTRUMENTS	TEMPERATURE RANGE	CALIBRATION & MEASUREMENT CAPABILITY
Calibration of SPRT/PRTS/thermocouple and so on.	Triple Point of Water (0.01°C) Melting Point of Gallium (29.7646°C) Freezing Point of Tin (231.928°C) Freezing Point of Zinc (419.527°C) Freezing Point of Aluminum (660.323°C)	0.0038°C 0.0065°C 0.0065°C 0.0071°C 0.0075°C
Calibration of Thermocouple at Secondary Fixed Point	Melting Point of Gold (1064.18 °C)>1500°C to 1700°C >1700°C to 2900°C	0.72°C 2.5°C 3.2°C 4.0°C
	Melting Point of Palladium(1554.8	0.83°C

Thermography Services

Tempens provide thermography services for various industries. Thermography enables to monitor the thermal efficiency of critical process systems that rely on heat transfer or retention.

This is one of the most powerful, fast and one of the most cost-effective condition monitoring techniques that has wide application in any industry in detecting incipient faults, if left unattended, would not only lead to loss of productivity and quality but also increase operations and maintenance costs.

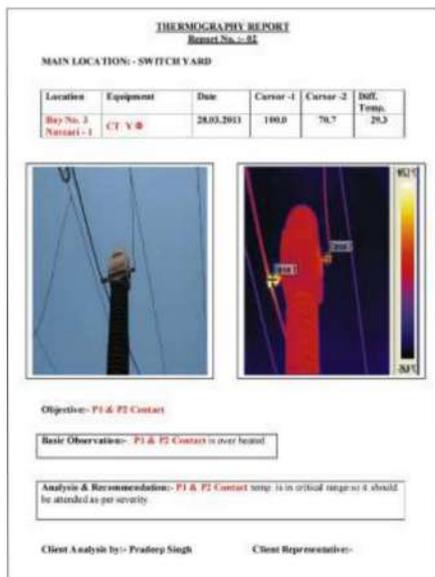


Figure 1 - Sample Thermography Report

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Appendix A: Warranty

This instrument has been manufactured to exacting standards and is warranted for twelve months against electrical breakdown or mechanical failure caused through defective material or workmanship, provided the failure is not the result of misuse. In the event of failure covered by this warranty, the instrument must be returned, carriage paid, to the supplier for examination and will be replaced or repaired at our option.

FRAGILE CERAMIC AND/OR GLASS PARTS ARE NOT COVERED BY THIS GUARANTEE

INTERFERENCE WITH OR FAILURE TO PROPERLY MAINTAIN THIS INSTRUMENT MAY INVALIDATE THIS GUARANTEE

Limit of Liability

TEMPESENS is not liable for any damages that arise from the use of any examples or processes mentioned in these Specifications are subject to change without notice.

Caution in Using the Product

TEMPESENS PRODUCTS ARE INTENDED FOR USE BY TECHNICALLY TRAINED AND COMPETENT PERSONNEL FAMILIAR WITH GOOD MEASUREMENT PRACTICES.

IT IS EXPECTED THAT PERSONNEL USING THIS EQUIPMENT WILL BE COMPETENT WITH THE MANAGEMENT OF APPARATUS WHICH MAY BE POWERED OR UNDER EXTREMES OF TEMPERATURE, AND ARE ABLE TO APPRECIATE THE HAZARDS WHICH MAY BE ASSOCIATED WITH, AND THE PRECAUTIONS TO BE TAKEN WITH, SUCH EQUIPMENT



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